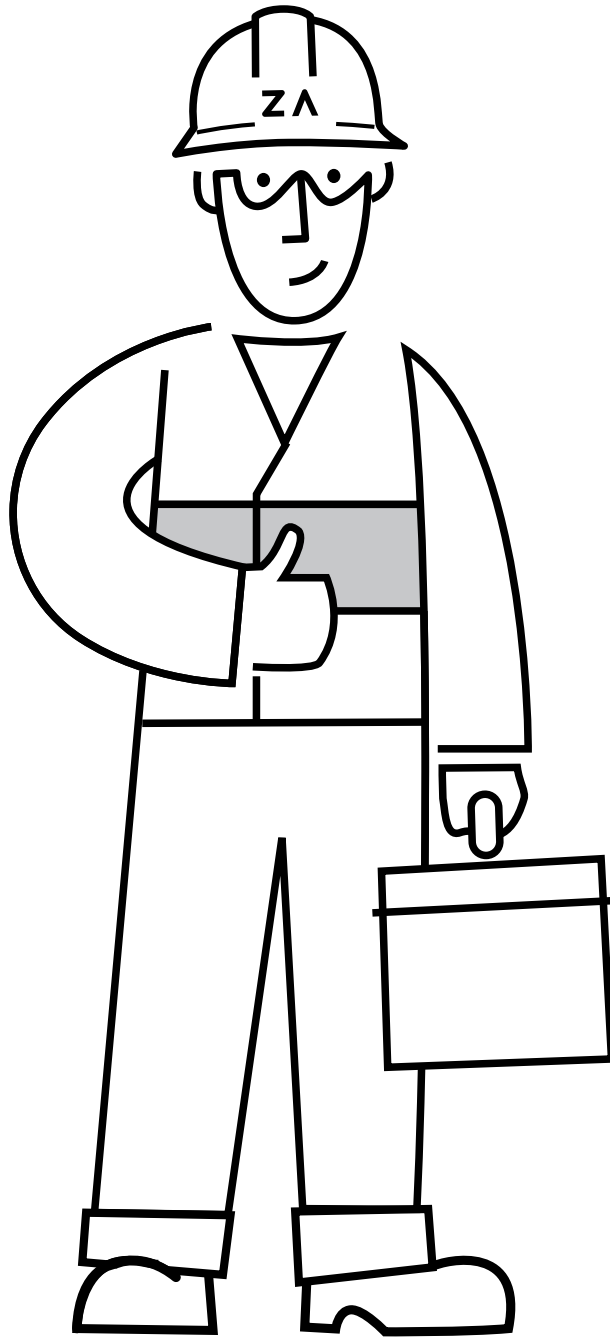
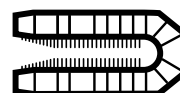
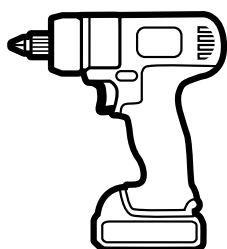
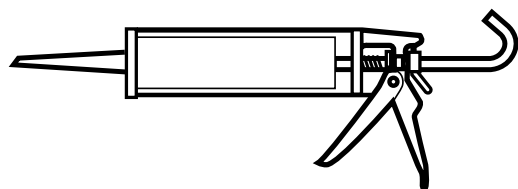
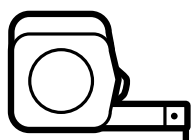
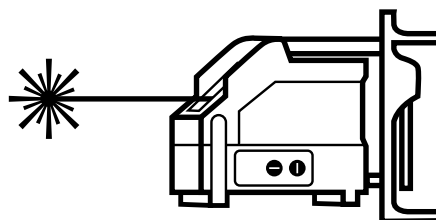
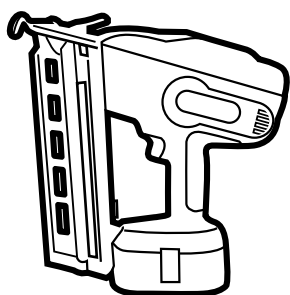
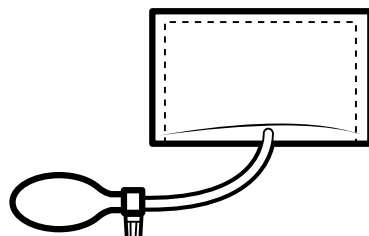
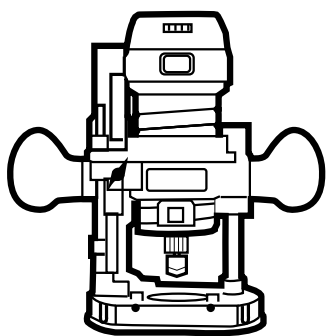
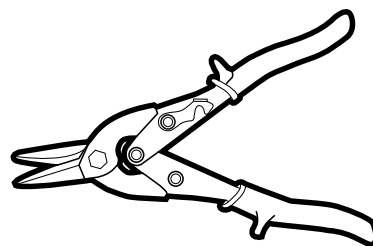
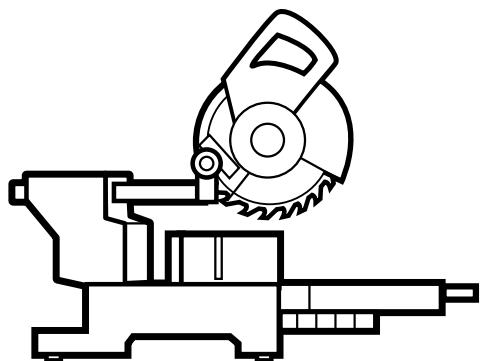


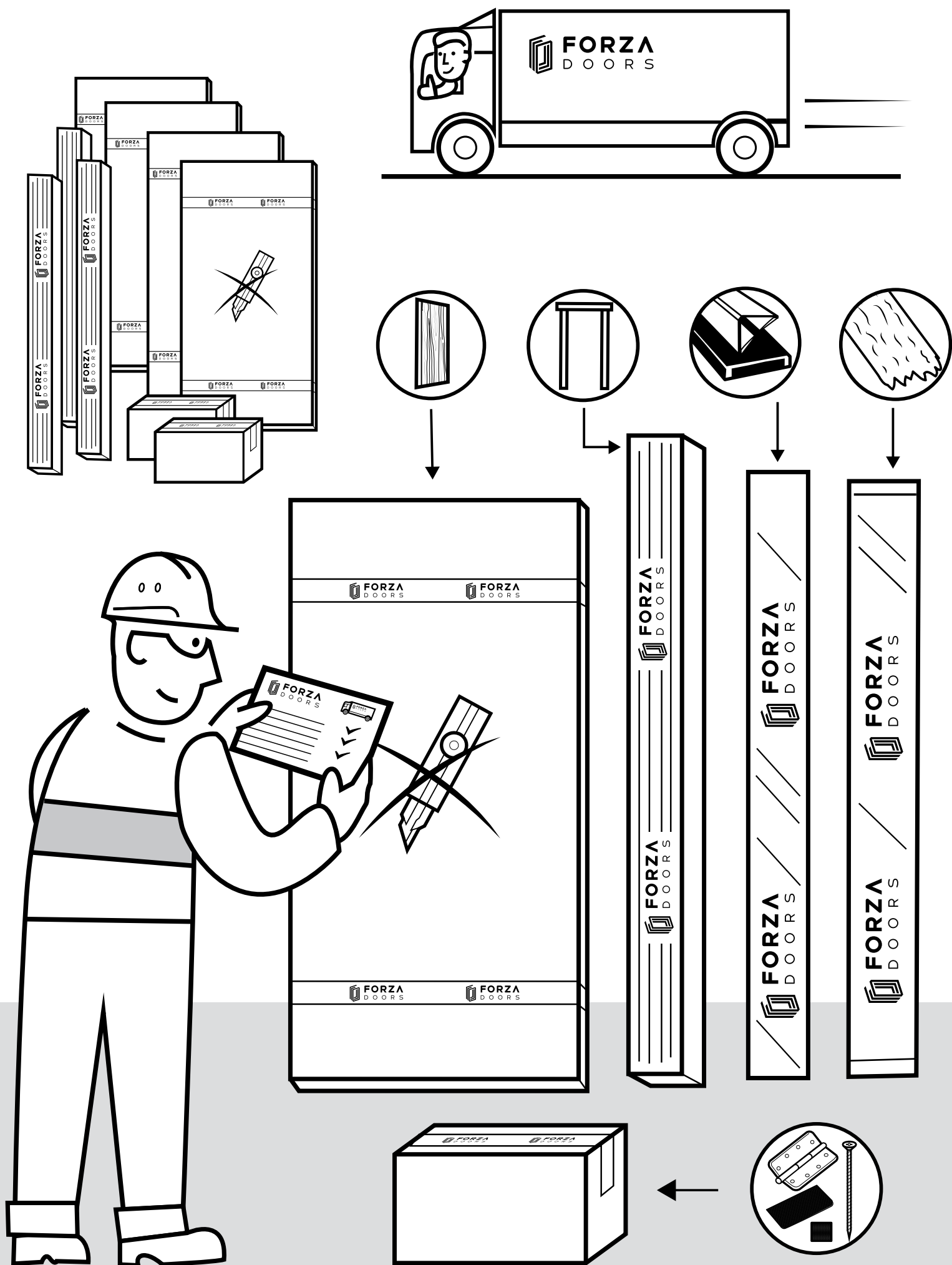


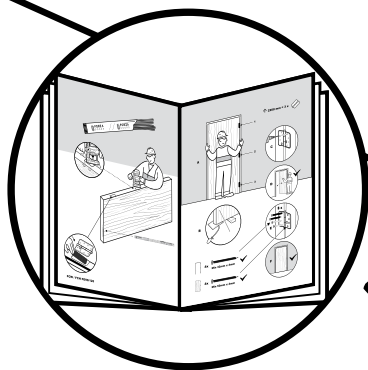
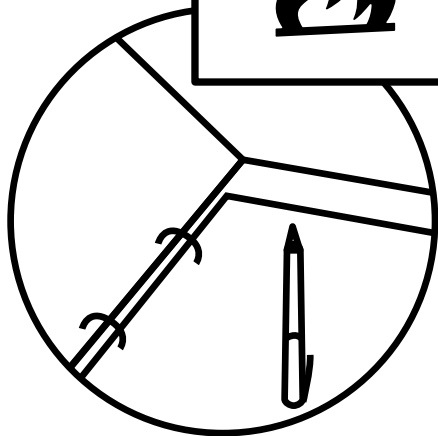
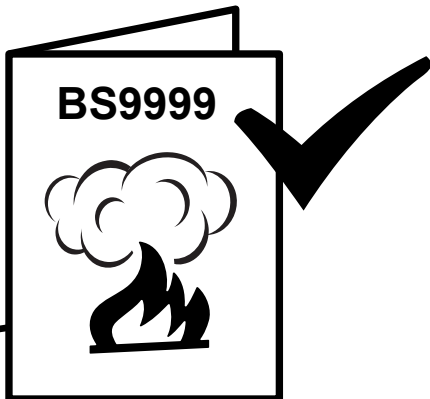
Precision Ingrained

Fire Door Assemblies Installation Guide

2





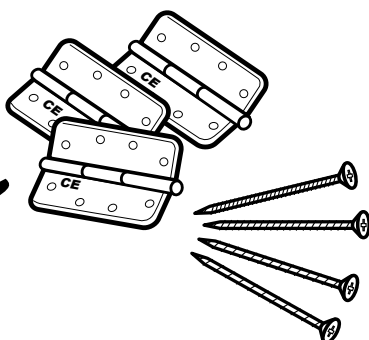
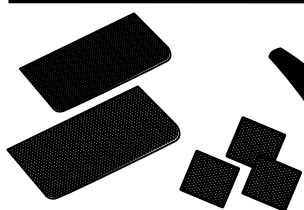
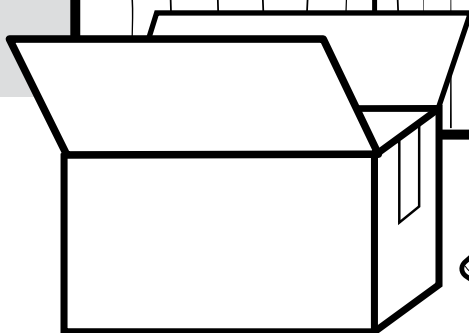
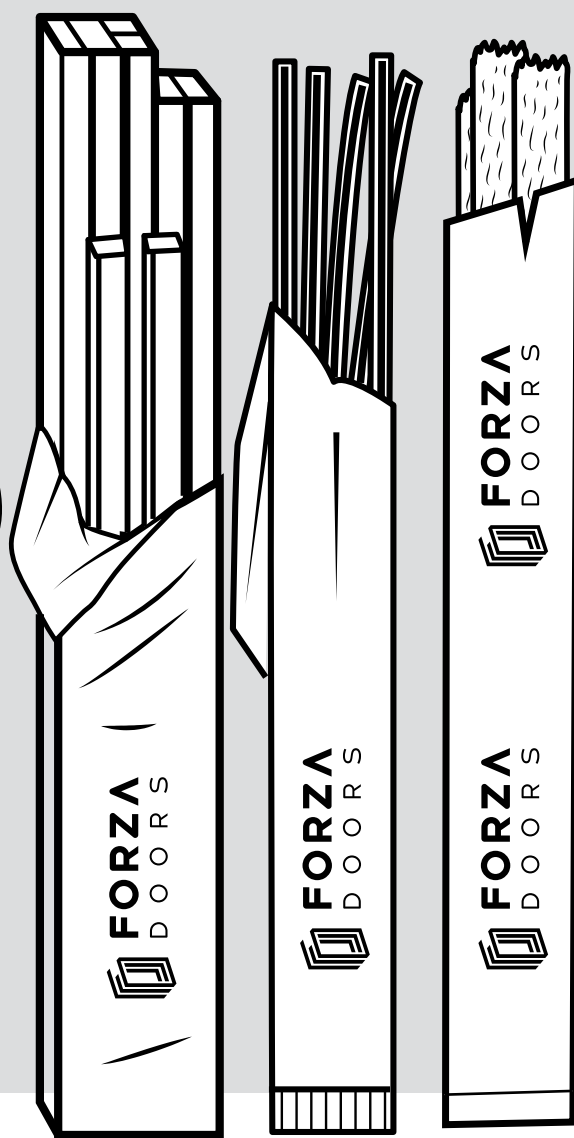
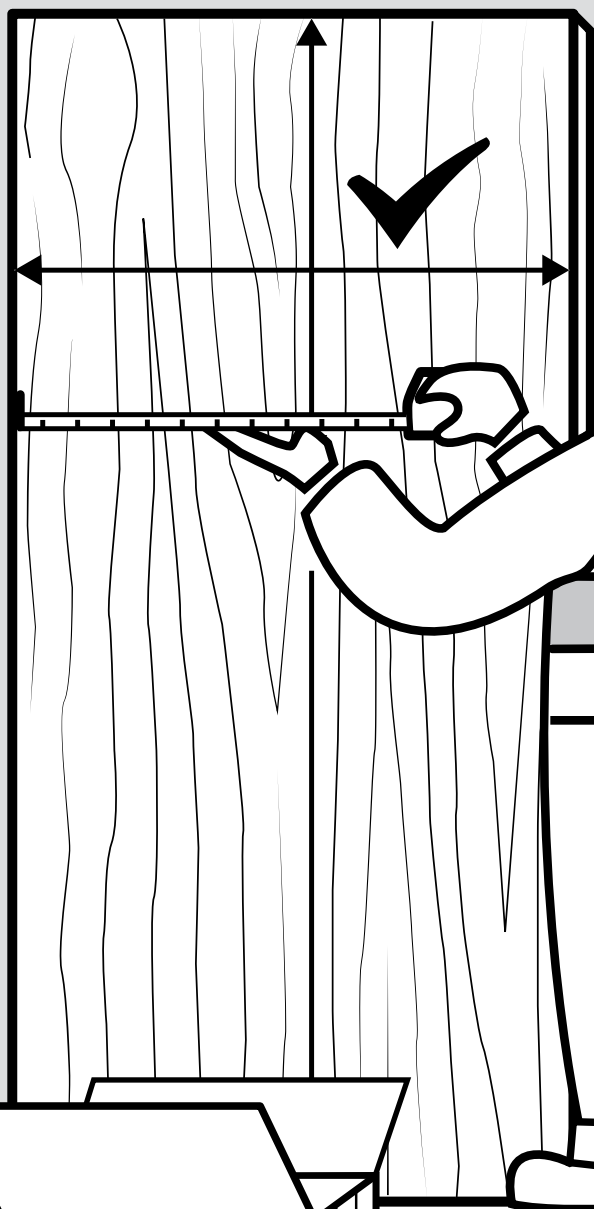
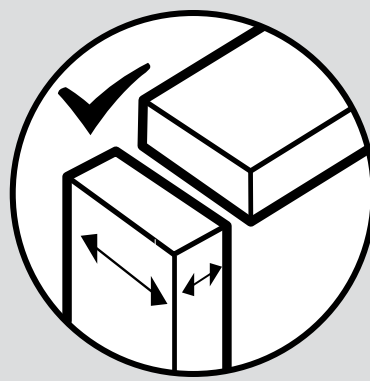


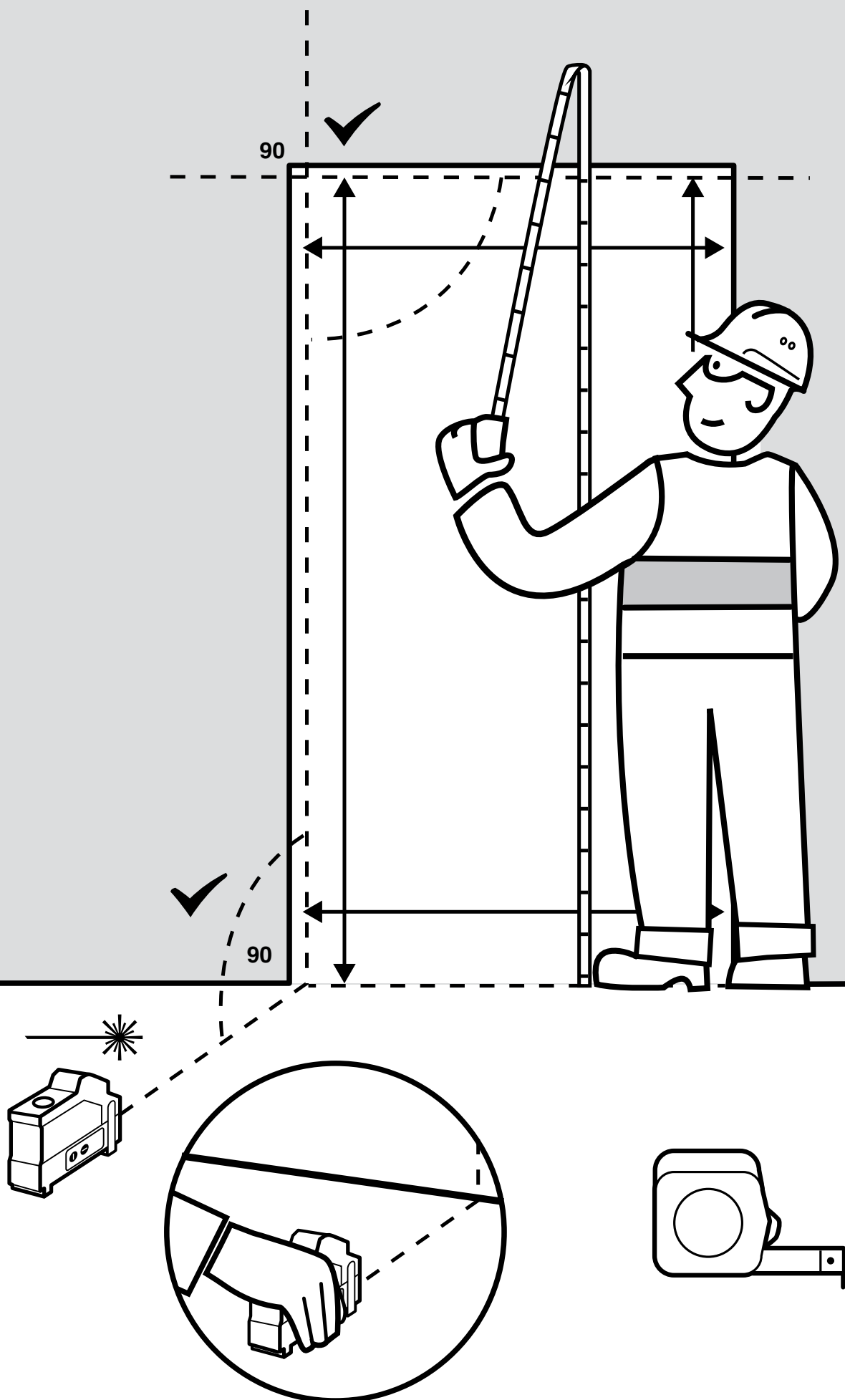
Min 31 x 12 mm
(FCH Min 31 x 18 mm)

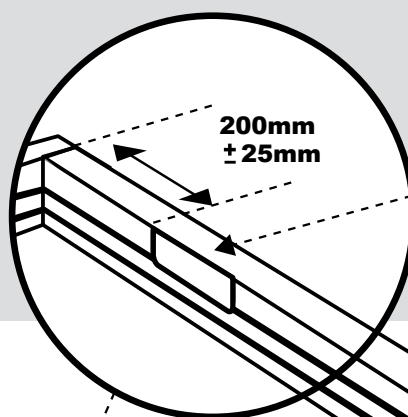
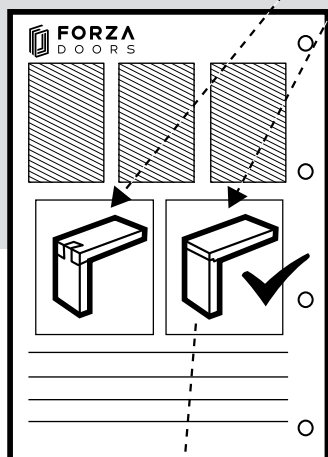
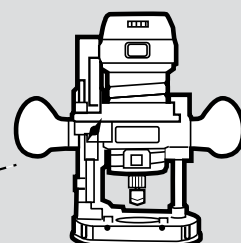
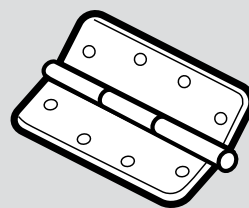
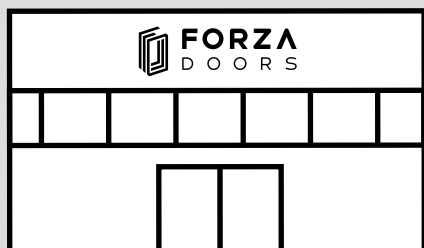
Min 18 x 45 mm

Timber: Min 90 x 44 mm
Composite: Min 94 x 47 mm

5



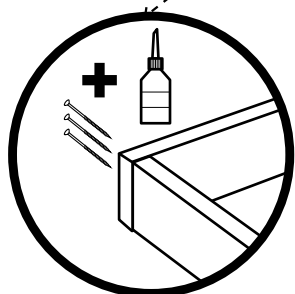




FCW FD90/120

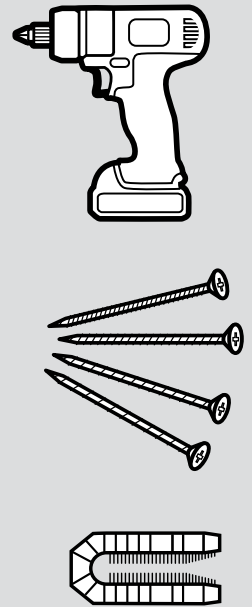
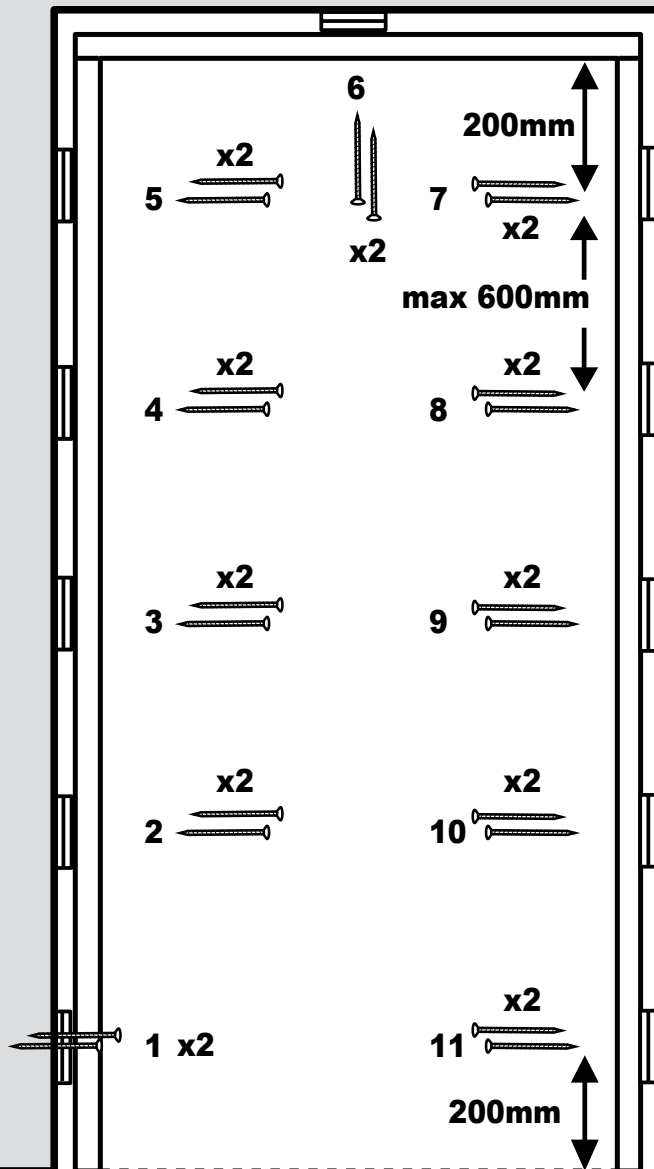
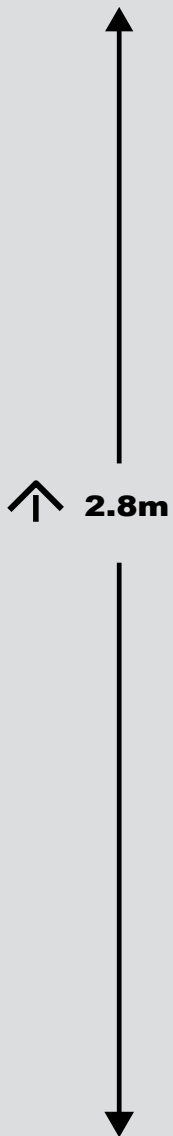
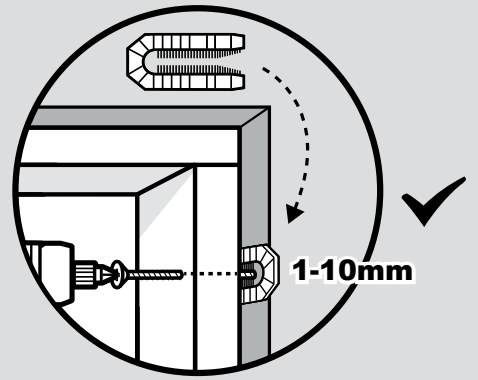
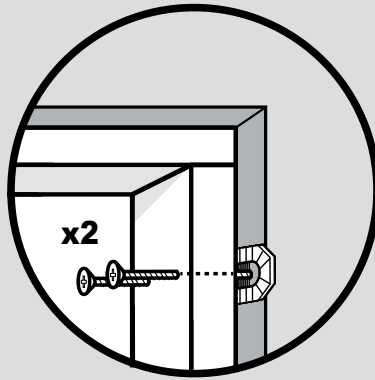
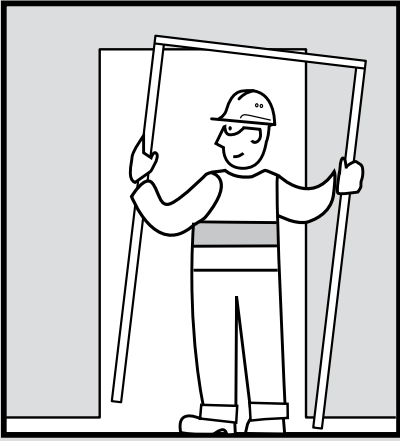
400 - 500mm

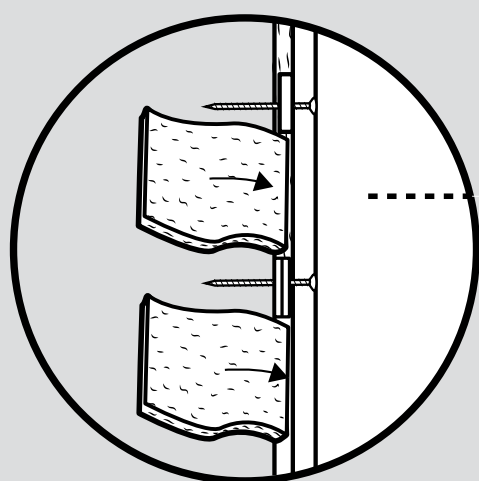
200mm



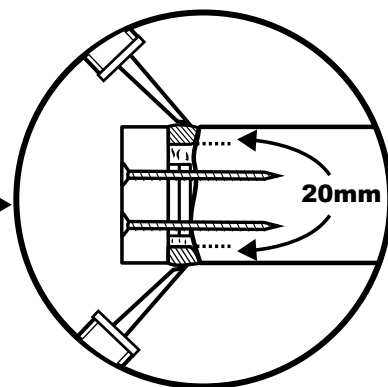
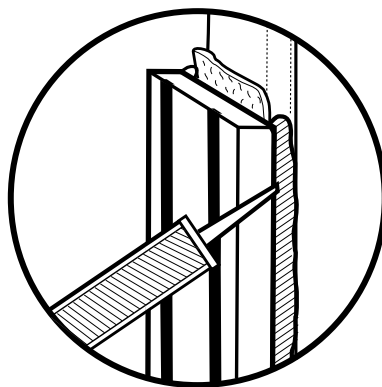
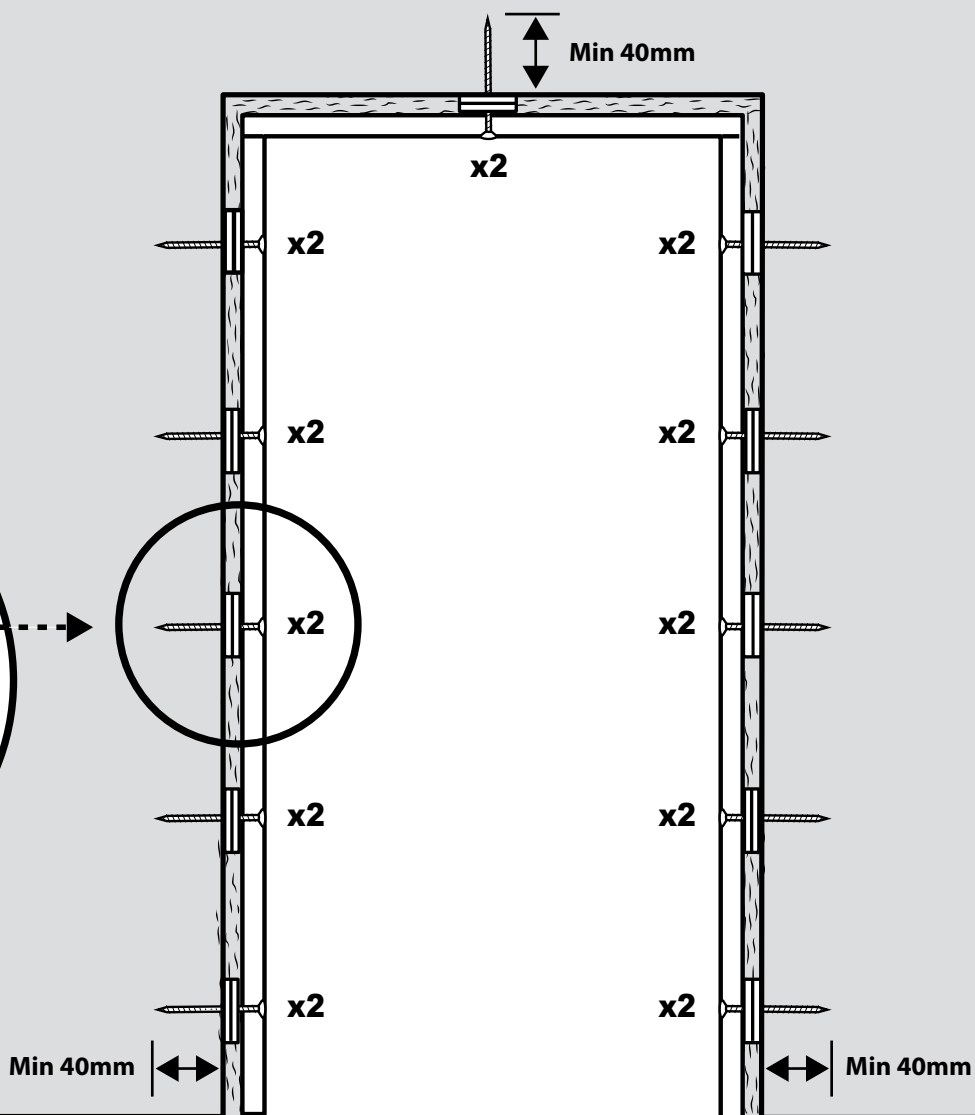
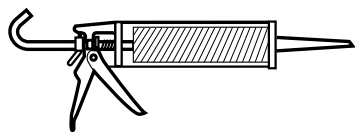
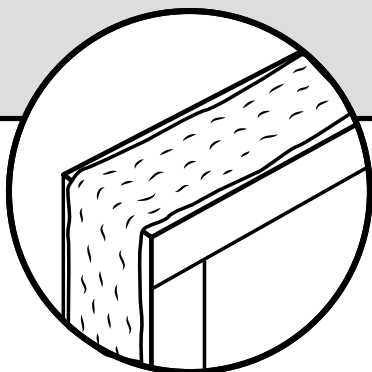
3x		↑	2199 mm
4x		↑	2799 mm
5x		>	2800 mm

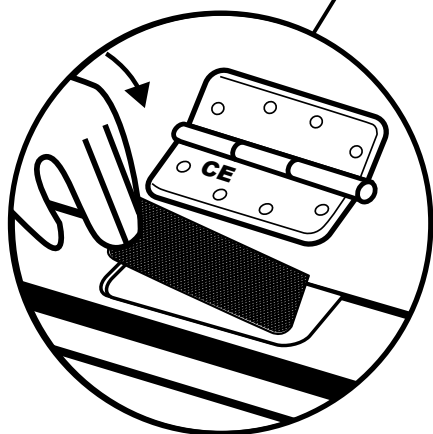
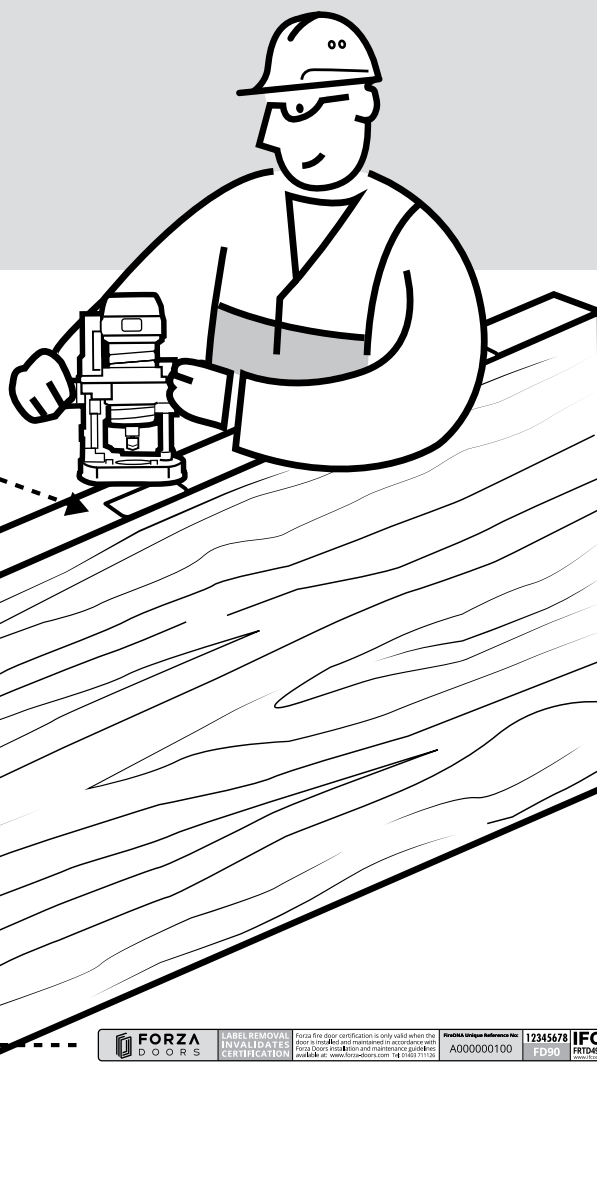
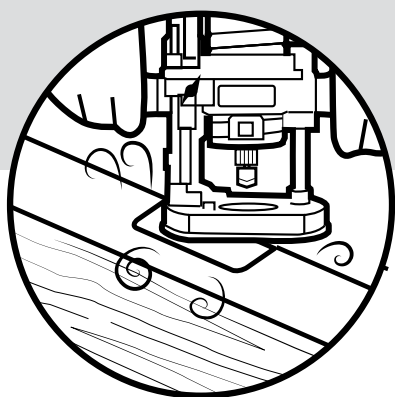
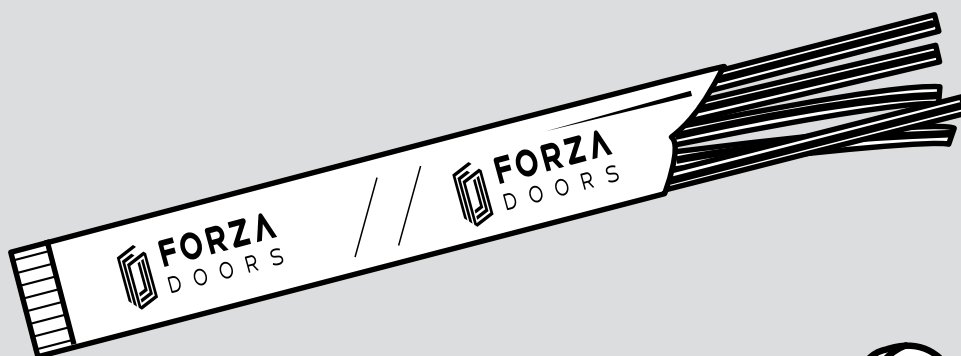






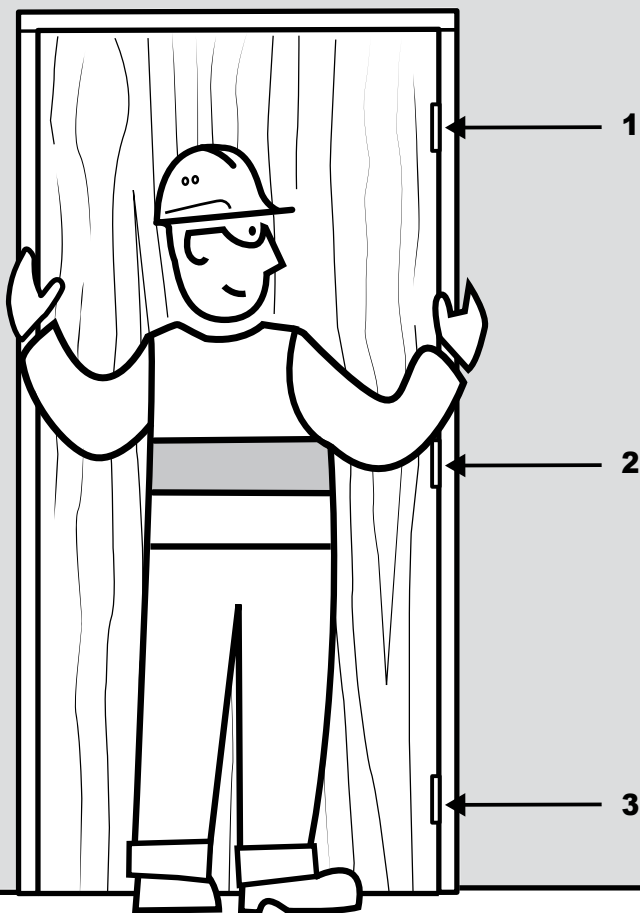
OR...



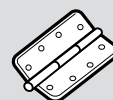


FORZA DOORS	LABEL REMOVAL INVALIDATES CERTIFICATION	Forza fire door certification is only valid when the door is installed and managed in accordance with Forza's own installation and maintenance guidelines available at: www.forzaduers.com t+39 0537 711139	FireMark Unique Reference No: A000000100	12345678 FD90	IFC FRTD487
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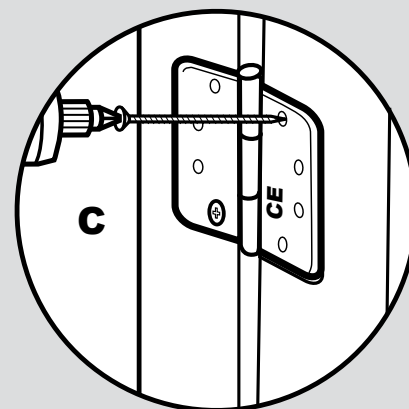
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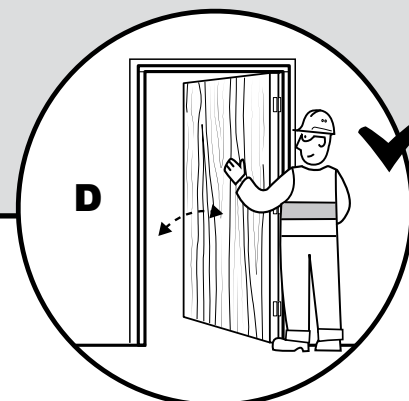
↑ 2199 mm = 3 x



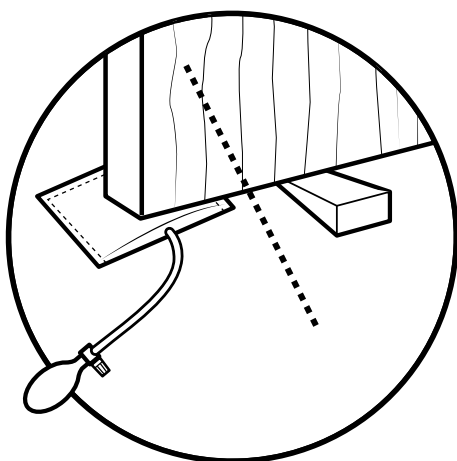
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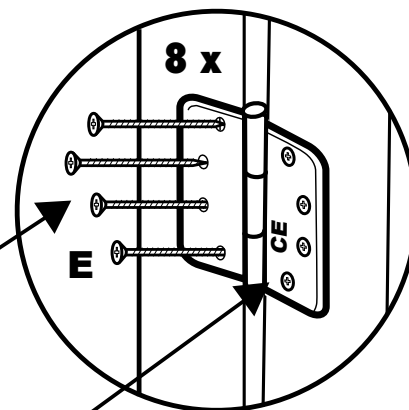
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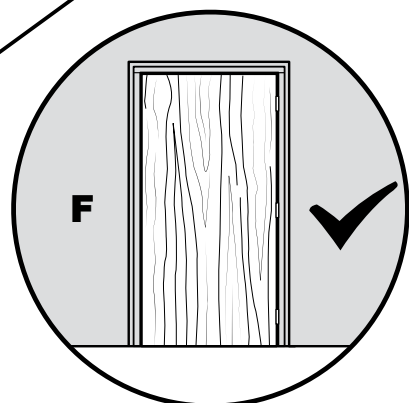
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E



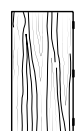
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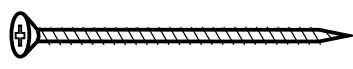
4x



Min 32mm x 4mm



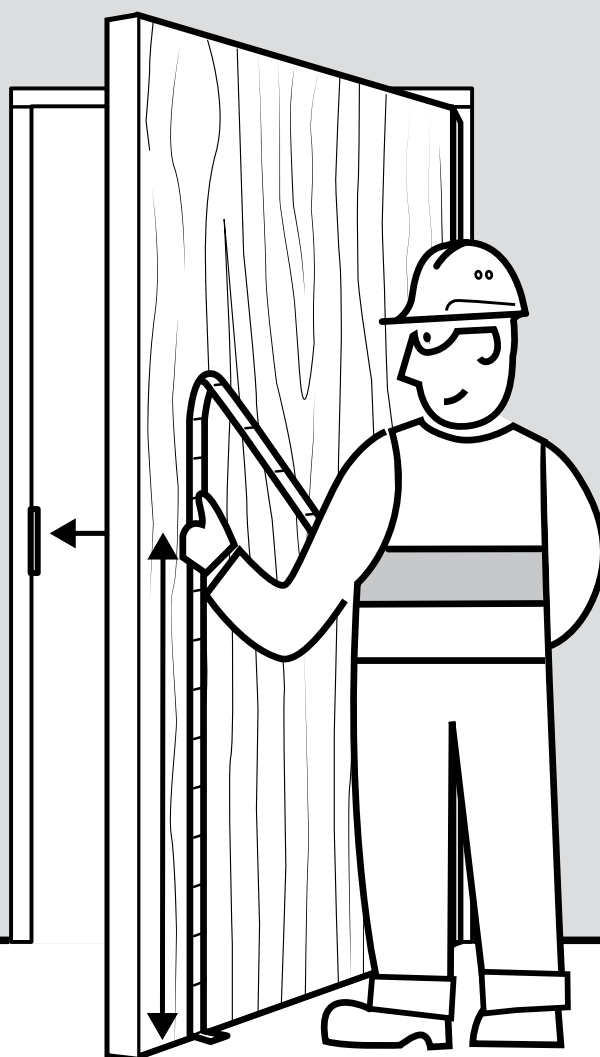
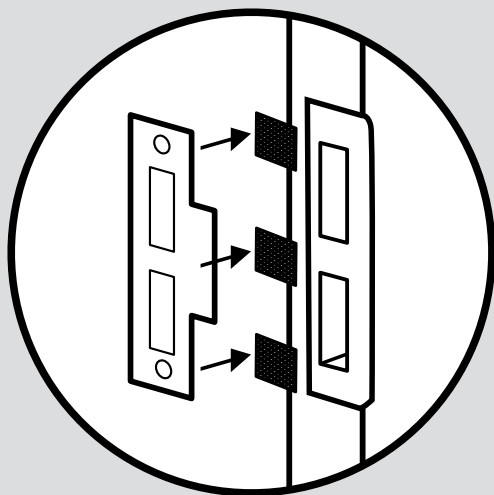
4x



Min 50mm x 4mm

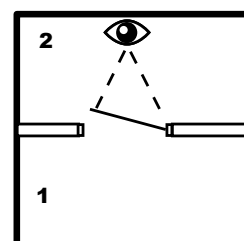
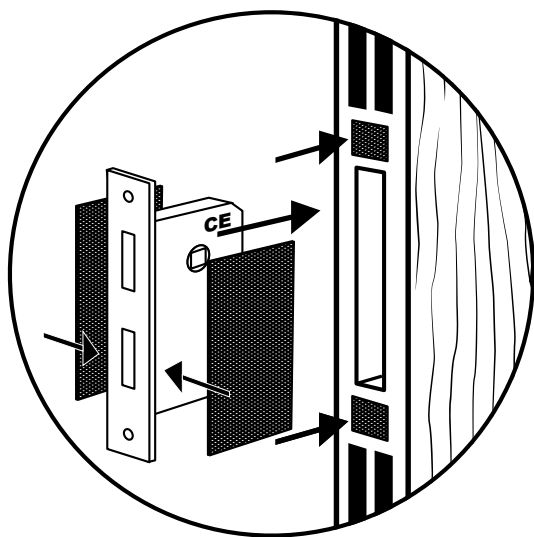


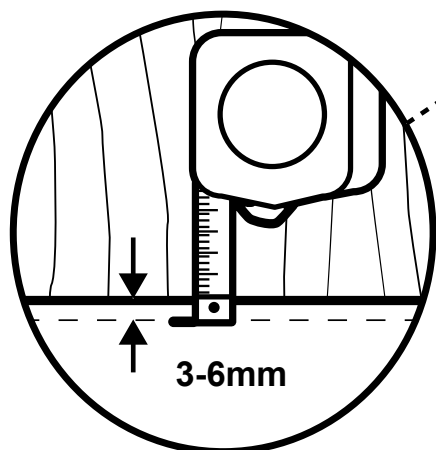
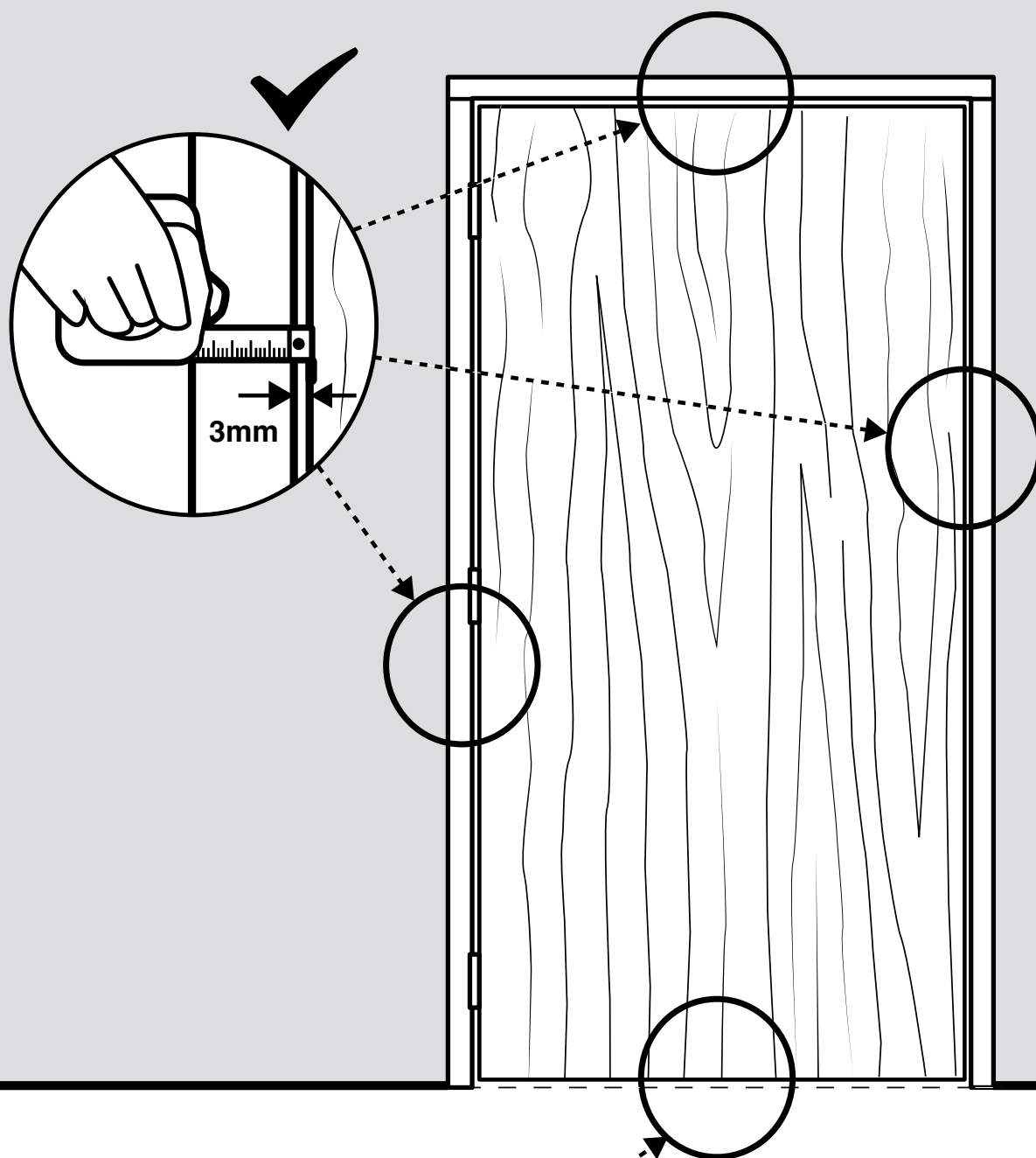
FD90/120



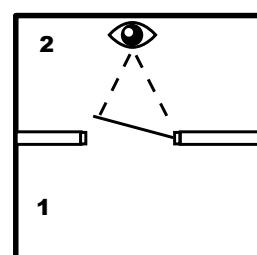
1m
± 200 mm

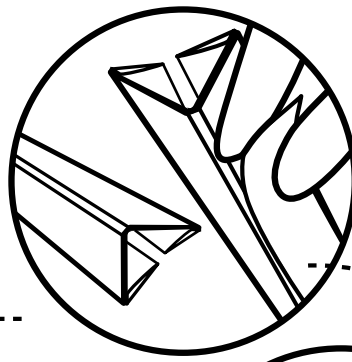
FD90/120



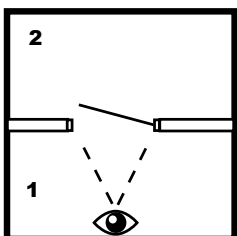
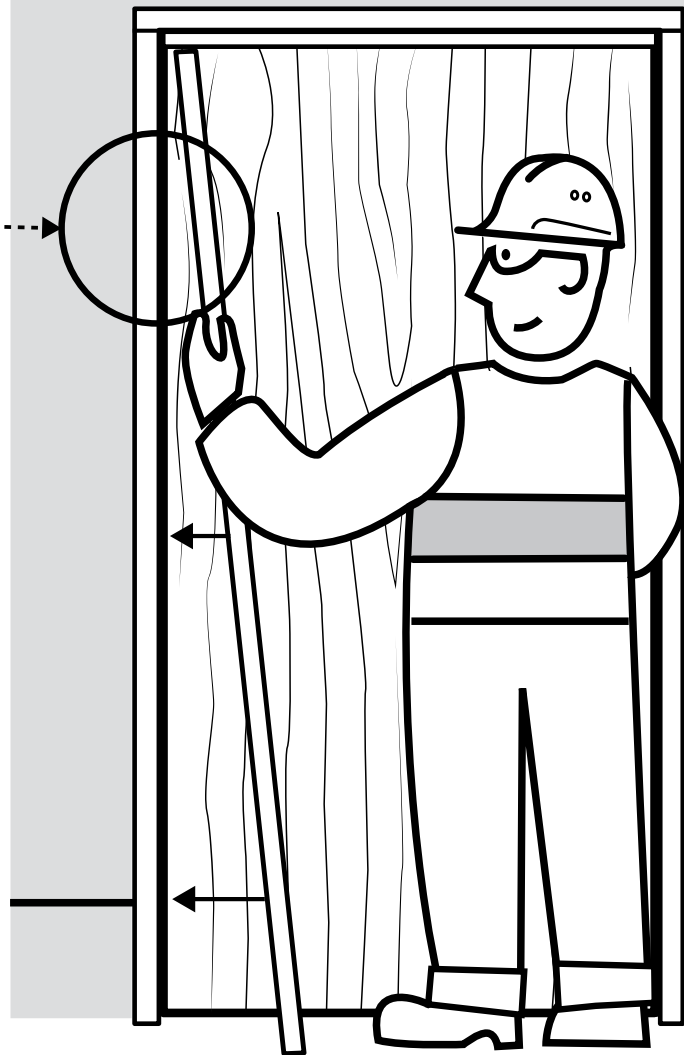
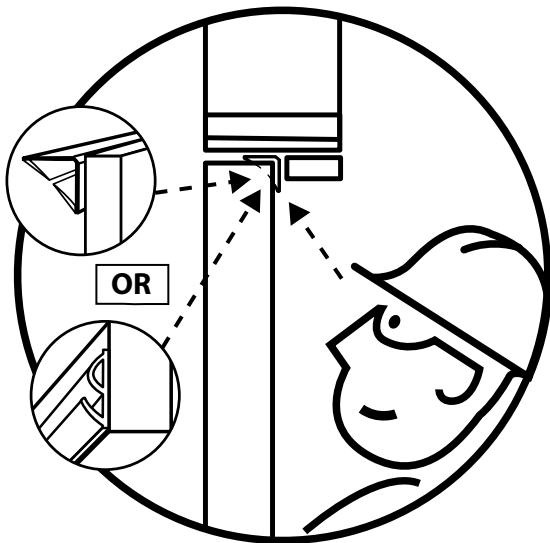
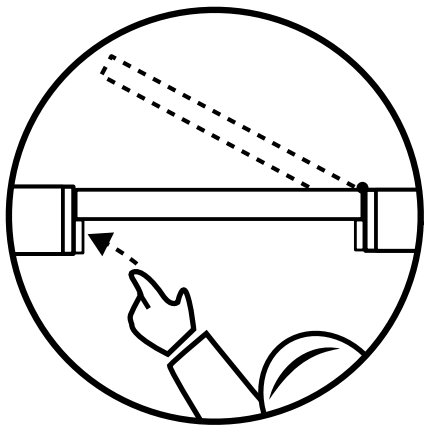
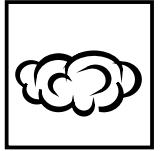
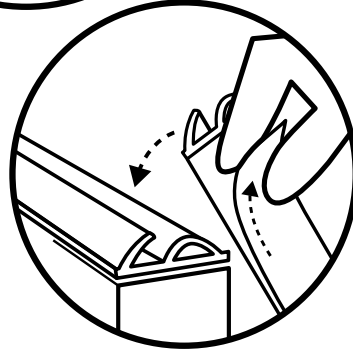


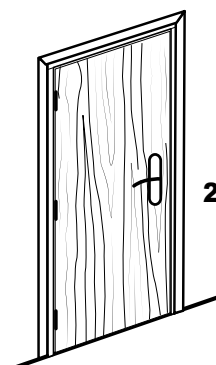
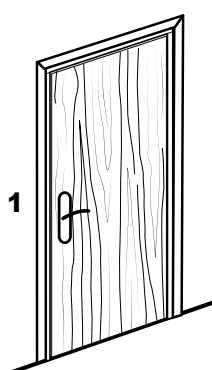
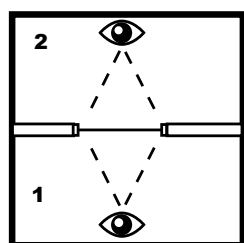
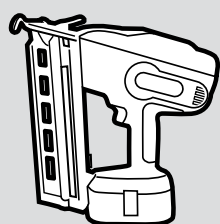
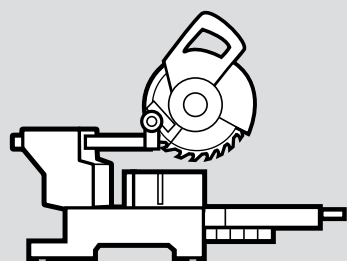
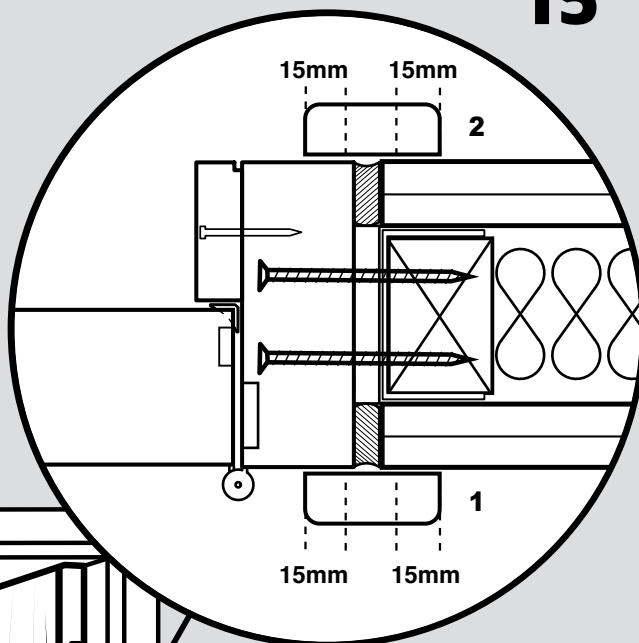
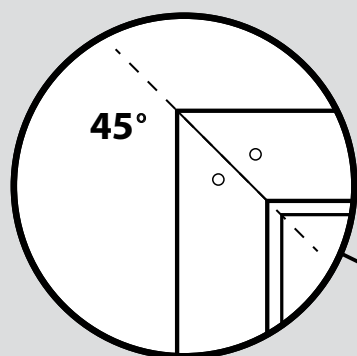
- 3mm = ☁ + 🔥
- ↑ 6mm = 🔥

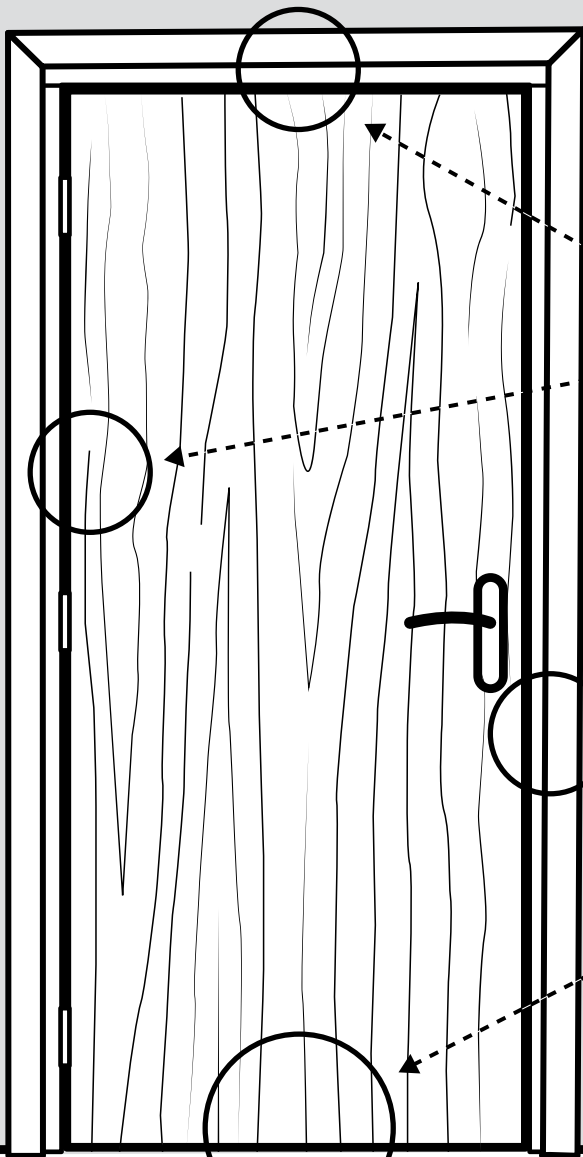
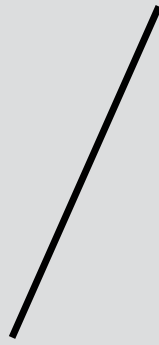
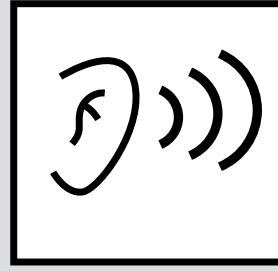




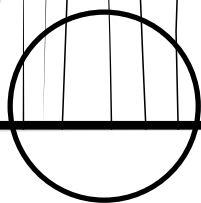
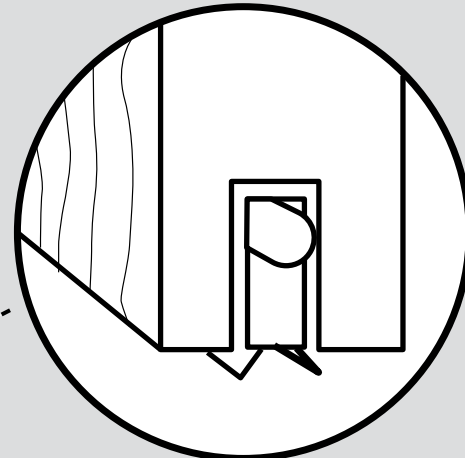
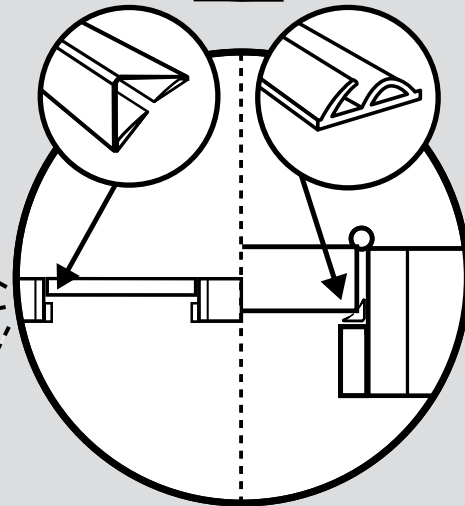
OR



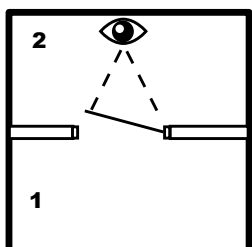
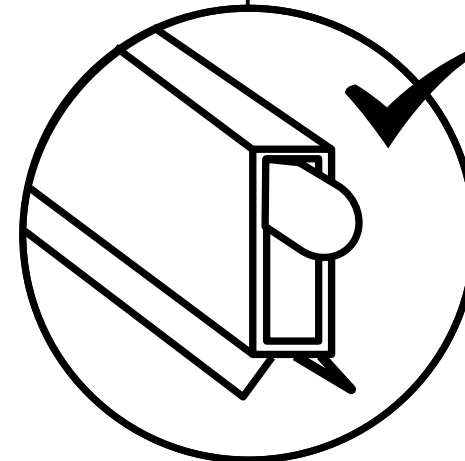


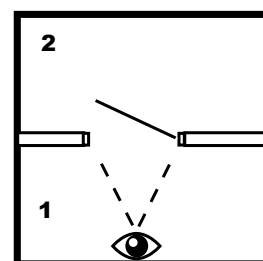
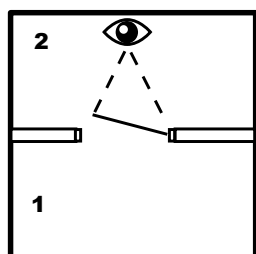
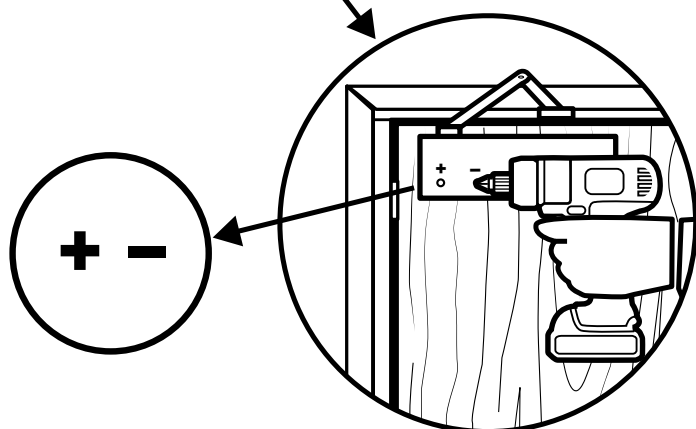
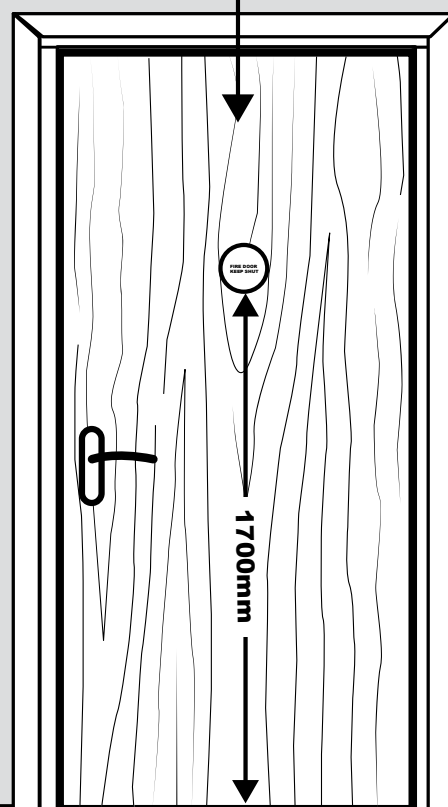
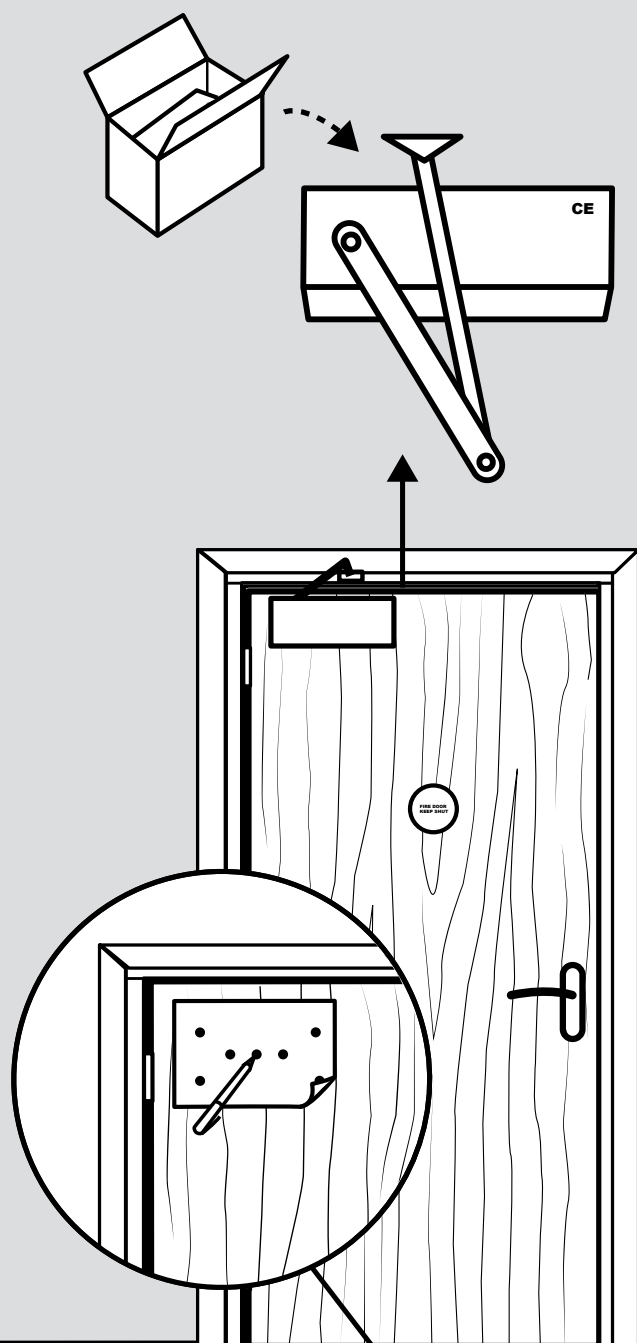


OR



> 3mm → =







FCH FD90

FORZA FIRE CERTIFICATE		FORZA DOORS		FD90(S) FD120(S)	
FORZA DOORS FIRE CERTIFICATE FIRE RESISTANT TIMBER FIRE DOORS & FRAMES TO BS 476 PART 22: 1987 IFCC CERT. NO. FRTD497 The product certificate certifies that FORZA DOORS LTD Manufacture in the UK the following fire doors and door assemblies: FORZA (FD90S) (FD120S) and have satisfied the requirements of The IFCC CERTIFICATION LTD scheme that includes the testing of products to BS476 Part 22, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production.					
FD TYPE: FD90 BS 476 PART 22	FD TYPE: FD90s BS 476 PART 22	FD TYPE: FD120 BS 476 PART 22	FD TYPE: FD120s BS 476 PART 22	FORZA FIRE DOOR NO.:	IFCC CERT. NO. FRTD497
The product specification and field of application to achieve 90 and 120 minutes integrity are detailed in: IFCC CERT. NO. FRTD497 Schedule Ref: (R60/70/90/120) FD90 Schedule Ref: (R60/70/90/120) FD120 Project Ref:					
✓ CONTRACTOR'S INSTALLATION STATEMENT Forza Fire Door no. _____ Company: _____ To the Project of works (Ref no.): _____ Date: _____ Has been installed in accordance with the Forza installation guidance by the named installation team of: _____ Signed (on behalf of contractor): _____ At: _____ Tick here on completion: ☐					
Fire door label affix to door in permanent strip or frame on install FORZA DOORS Installation guidance 1. Frame to wall gaps / packing / gap voids ☐ 2. Hinges / pivots position & no missing screws ☐ 3. Door to frame & threshold gaps ☐ 4. Fire seals (intumescent) in position ☐ 5. Lockset engages / releases ☐ 6. Closeer suitably adjusted to close door ☐ 7. Fire Door Keep Shut sign visible on door or frame ☐ FORZA DOORS LTD 01453 711719					

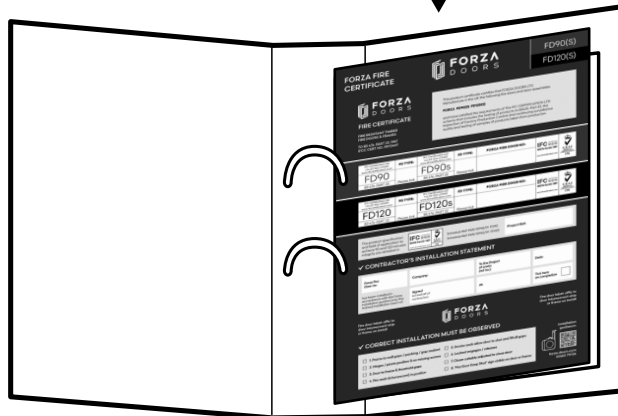
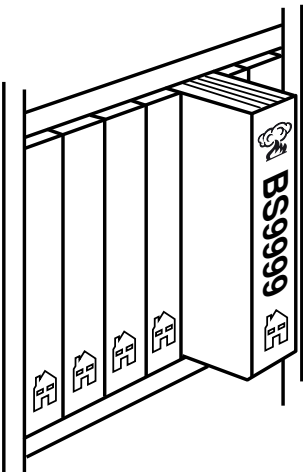
FORZA FIRE CERTIFICATE		FORZA DOORS		FD90(S) FD120(S)	
FORZA DOORS FIRE CERTIFICATE FIRE RESISTANT TIMBER FIRE DOORS & FRAMES TO BS 476 PART 22: 1987 IFCC CERT. NO. FRTD497 The product certificate certifies that FORZA DOORS LTD Manufacture in the UK the following fire doors and door assemblies: FORZA (FD90S) (FD120S) and have satisfied the requirements of The IFCC CERTIFICATION LTD scheme that includes the testing of products to BS476 Part 22, the inspection of Factory Production Control and continuing surveillance audits and testing of samples of products taken from production.					
FD TYPE: FD90 BS 476 PART 22	FD TYPE: FD90s BS 476 PART 22	FD TYPE: FD120 BS 476 PART 22	FD TYPE: FD120s BS 476 PART 22	FORZA FIRE DOOR NO.:	IFCC CERT. NO. FRTD497
The product specification and field of application to achieve 90 and 120 minutes integrity are detailed in: IFCC CERT. NO. FRTD497 Schedule Ref: (R60/70/90/120) FD90 Schedule Ref: (R60/70/90/120) FD120 Project Ref:					
✓ CONTRACTOR'S INSTALLATION STATEMENT Forza Fire Door no. _____ Company: _____ To the Project of works (Ref no.): _____ Date: _____ Has been installed in accordance with the Forza installation guidance by the named installation team of: _____ Signed (on behalf of contractor): _____ At: _____ Tick here on completion: ☒					
Fire door label affix to door in permanent strip or frame on install FORZA DOORS Installation guidance 1. Frame to wall gaps / packing / gap voids ☒ 2. Hinges / pivots position & no missing screws ☒ 3. Door to frame & threshold gaps ☒ 4. Fire seals (intumescent) in position ☒ 5. Lockset engages / releases ☒ 6. Closeer suitably adjusted to close door ☒ 7. Fire Door Keep Shut sign visible on door or frame ☒ FORZA DOORS LTD 01453 711719					

FORZA DOORS

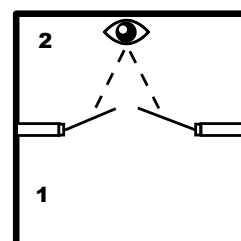
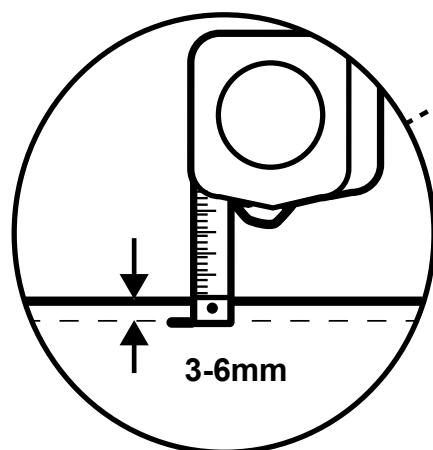
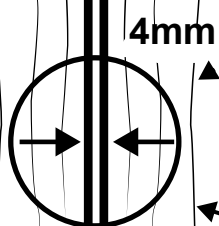
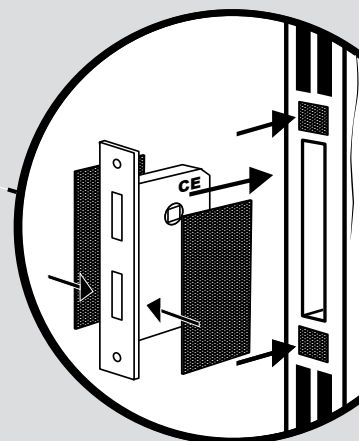
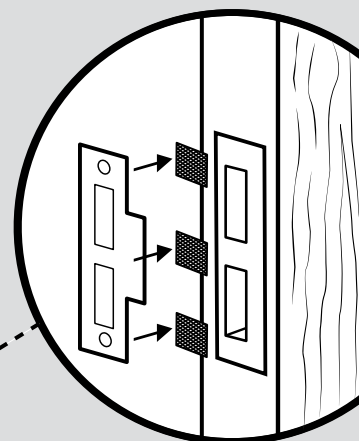
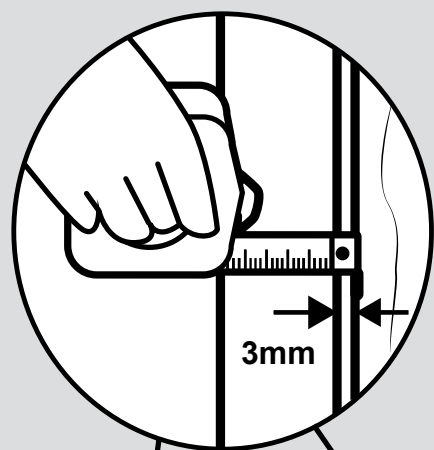
FD90 90 Min

FIRE DOOR KEEP SHUT

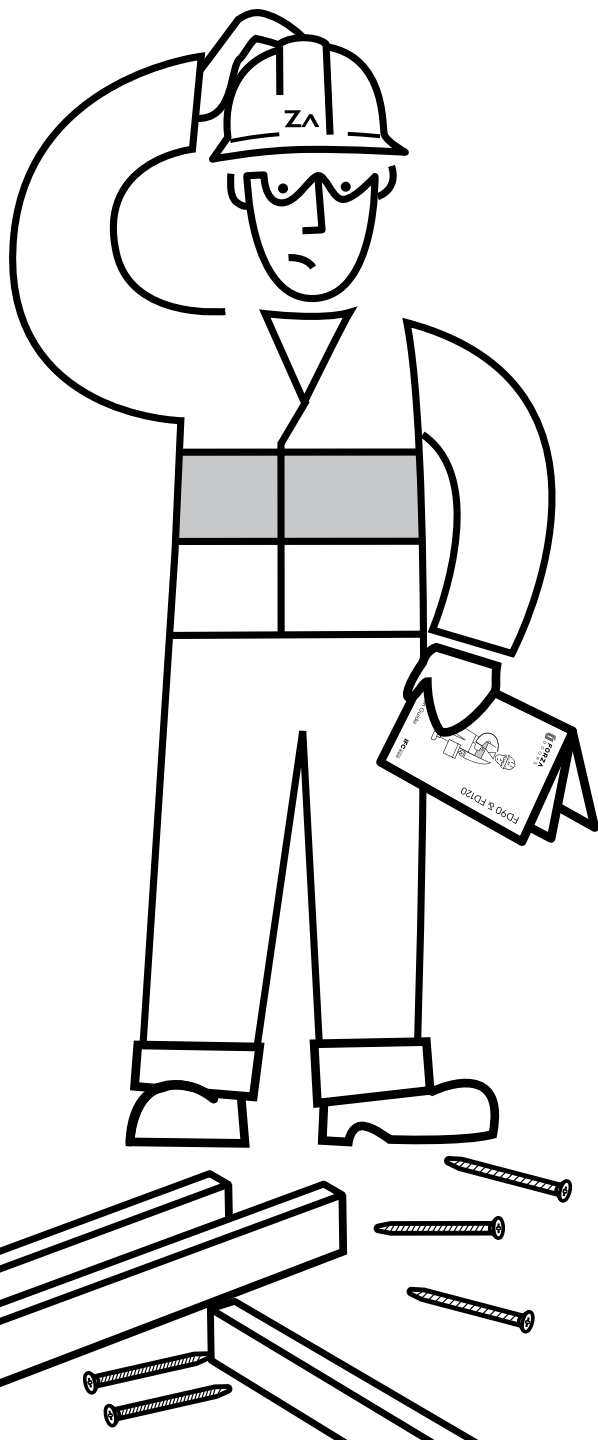
IFCC
Certification
FRTD497
MADE IN UK



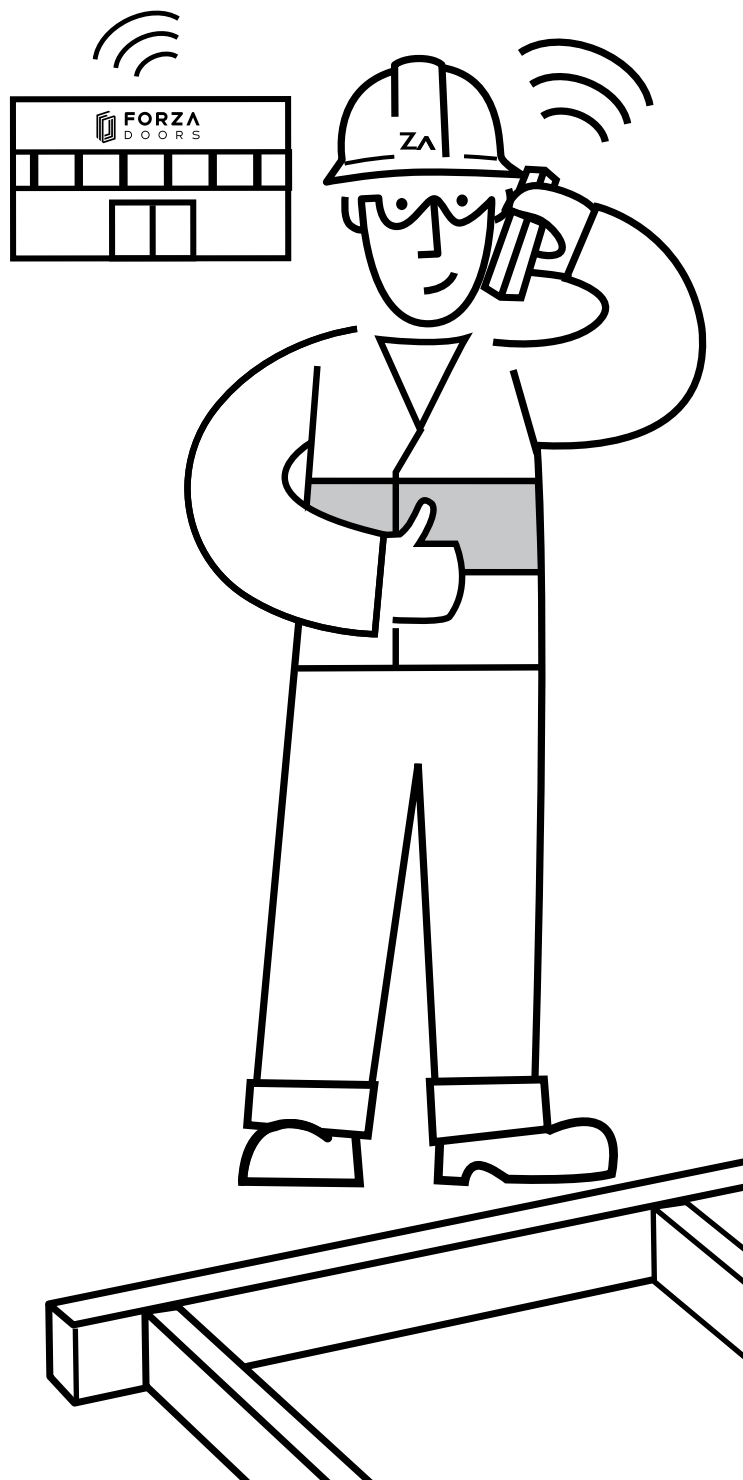
FD90
FD120 (FCW Only)



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FD90/120/IFC-GUIDE/v3/May2025

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