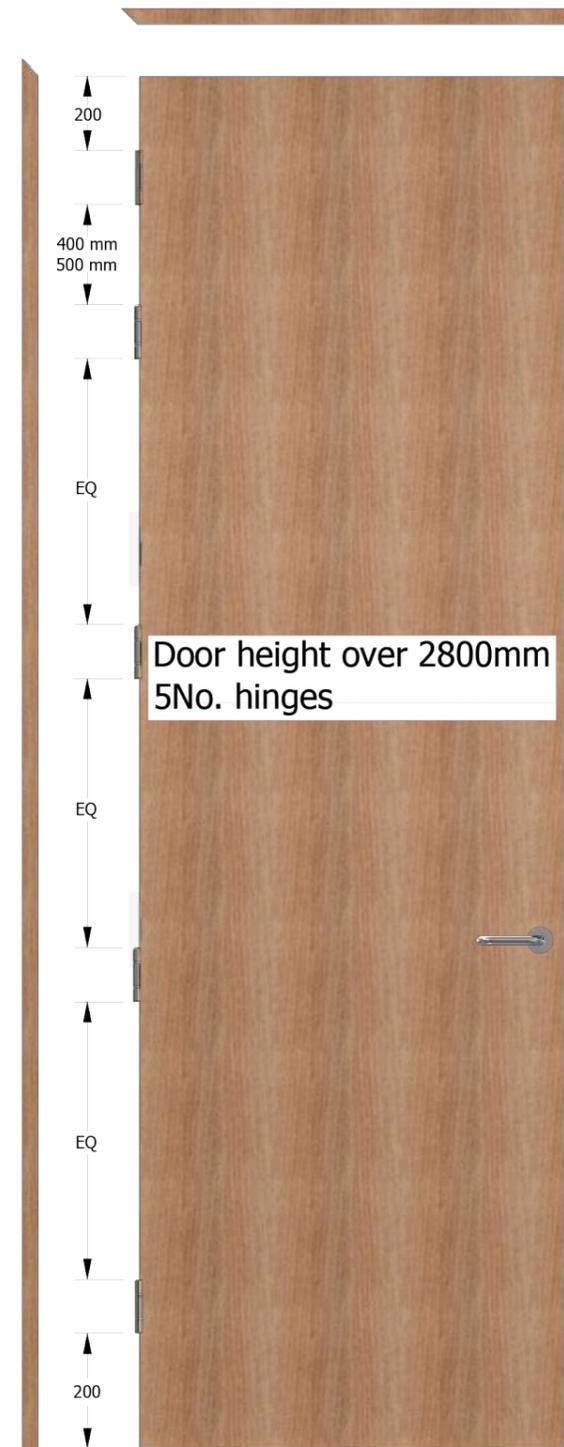


Door elevations showing **Forza** knuckle hinge positions FCW120

FD120

All dimensions to **edge** of hinge blade on door leaf.
 All dimensions to **FCW120** (Composite core FD120)
 All hinge blades must bedded on a min **2mm interdens**

Maximum hinge blade : Height 89 - 110mm
 Width 30 - 32mm
 Thick 2.4 - 3.5mm



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TITLE	Forza knuckle hinge positions FCW120 Falcon Composite core FD120
CODE	-
DRAWN BY	FABIO MARTINS
DATE	22/04/2024
ISSUE	1
DWG No.	FZD5538

Forza Standard Vision Panel Summary - Timber Bead

Forza offer eight stock vision panel styles in bead utilising 10mm Fire glass G90/3.

W3, W5, W8, W9

K6 Section 10: Protection against impact from and trapping by doors. 10.1 Visibility requirements of doors.

FD30, FD60, Non-Fire



Dimensions shown are of the cut leaf aperture

Core Type	Vision Panel Size Limit					
	Max combined area m2	Max Height mm	Max width mm	Min Margin		
				Head and Syles	From Base	Between apertures
FCW - Timber	0.35	1444	245	160	466	100

G90/3 -10mm Pyrodur*

*10mm thick Pyrodur, is restricted to maximum horizontal length of 245mm due to limitations in fire resistance test evidence.



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TITLE Standard Vision Panel Summary
CODE FD30, FD60, Non-Fire
SHEET 1 of 2
DATE 10/06/2015
ISSUE 6
DWG No. FZD0338

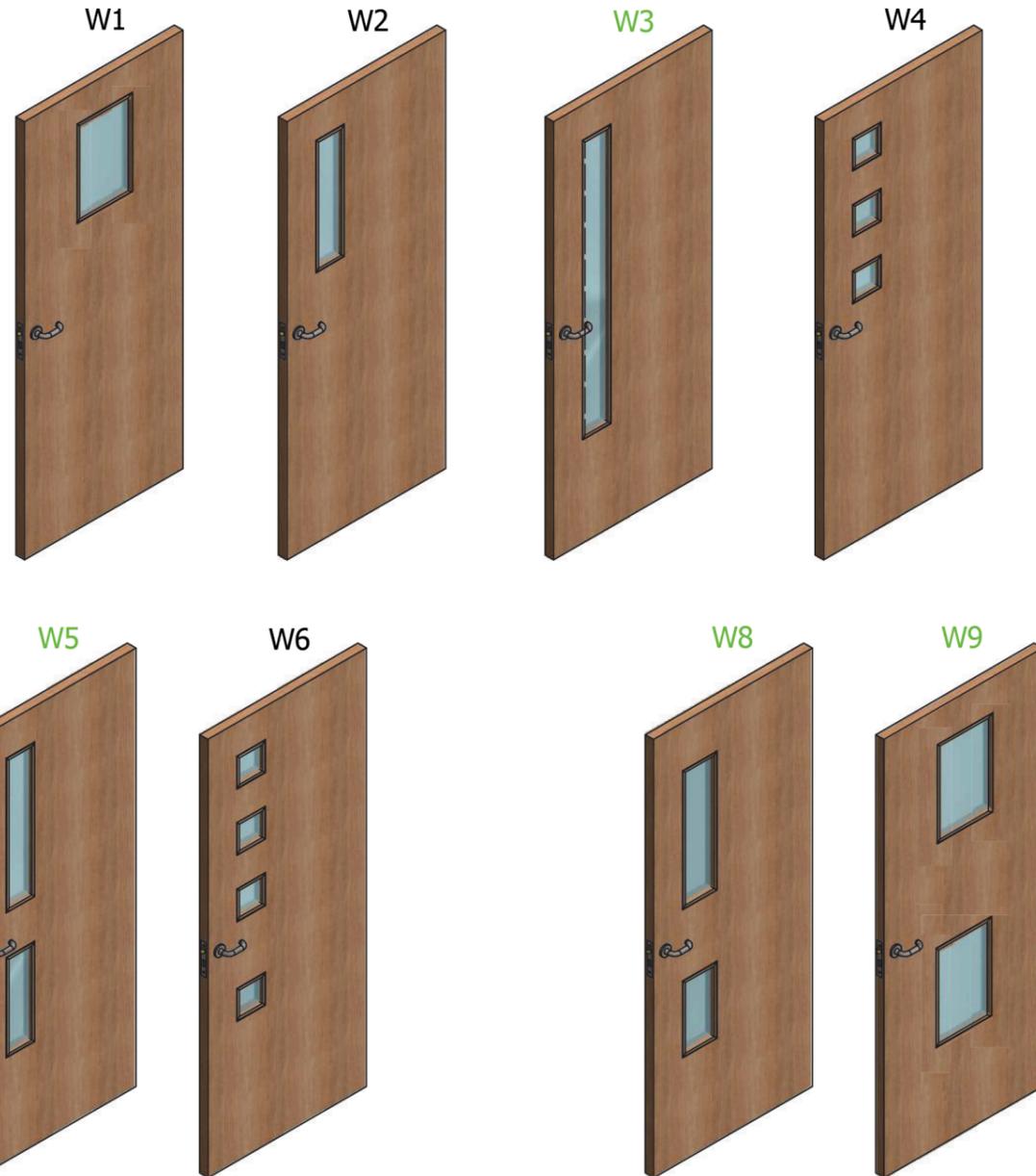
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